

Date: Wednesday, 09/07/2008 1:32:14 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WASHER (1)
Job Number : 40406
Estimate Number : 13458
P.O. Number :
This Issue : 09/07/2008 S.O. No. :
Prsht Rev. : NC Part Number : D34175
First Issue : / / Type : MACHINED PARTS Drawing Number : D3417 PREL
Previous Run : Project Number : N/A
Drawing Revision : PREL
Material :
Due Date : 16/07/2008 Qty: 40 Um: Each
Written By :
Checked & Approved By :
Comment : Est Rev: New issue 08-07-09 JLM Verified By:EC

POSITIVE
RECALL

Additional Product

PRELIMINARY ISSUE

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDELRLNR12500 DELRLIN ROUND BAR 1.25"



Comment: Qty.: 0.0311 f(s)/Unit Total : 1.2432 f(s)
Material: Delrin Round Bar Ø1.250
(M-DELRLIN-R1.250)
Batch: 17107758
Identify for D3417-3

29 08/07/13

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA761 Rev: & Dwg D3417 Rev:

2-Deburr

29 08/07/13

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

29 08/07/13

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

ENGINEERING
APPROVAL

PTO

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location:

ENG 00570

POSITIVE RECALL

EFFECTIVE 08-07-09 AUTH

DATE

Eng only
for this one

FOR ENGINEERING USE ONLY

FOR EXAMINATION

APPROVED
DATE

PREPARED BY

The D3417-5 made to the attached drawings
are scrap because they were not used
in the final design
pet 02-08-25

Date: Wednesday, 09/07/2008 1:32:15 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 40406

Part Number: D34175

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE

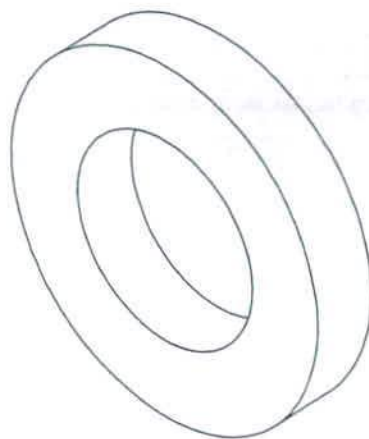


Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 0807.18



D3417-5 WASHER

W/O 40406

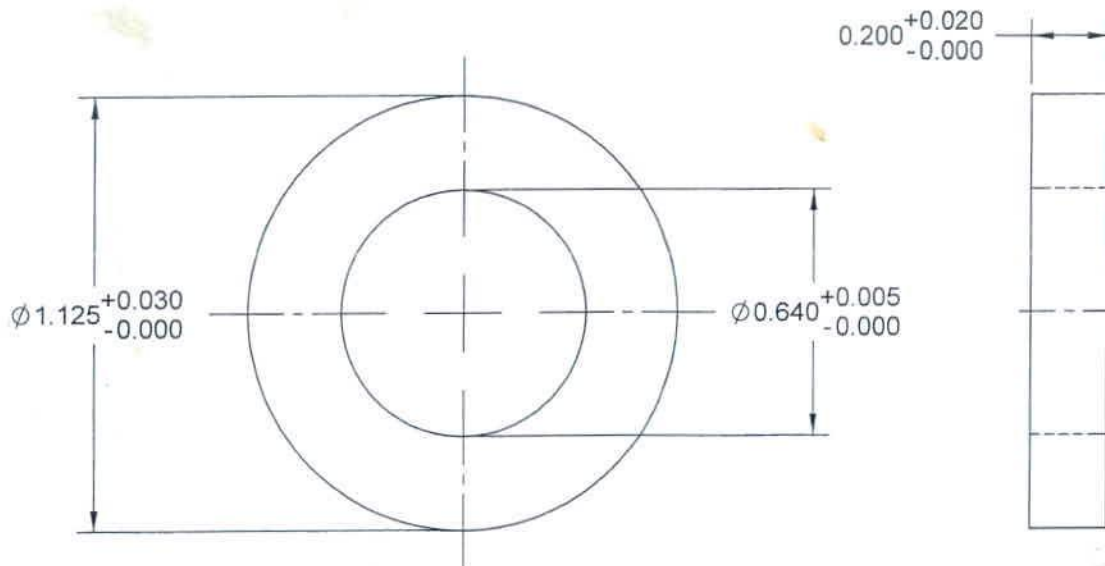
PRELIMINARY ISSUE

AJS 08.07.08

REV.	DESCRIPTION	BY	DATE
D	ADD -5 WASHER. REFORMAT TO "B" SIZE & UPDATE TO CURRENT STANDARDS.	AJS	08.07.08
C	REMOVE CBORE, WIDEN	PH	05.06.30
B	CHANGE TO ROUND WASHER	PH	05.06.10
A	NEW ISSUE	PH	05.03.31
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D3417	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		WASHER	NTS
DATE	08.07.08	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

PRELIMINARY ISSUE

AJS 08.07.09



D3417-5 WASHER

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D3417	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		WASHER	NTS
DATE	08.07.08	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

DART AEROSPACE LTD		Work Order: 40406
Description: Crosstube Assembly WASHER		Part Number: D3417-5
Inspection Dwg:	Rev: Prelim	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
SIDE A	1.125	+ .030	1.140			
	.410	+ .005	.642			
	.200	+ .020	.211			
SIDE B						

Measured by: 20	Audited by:	Prototype Approval:	N/A
Date: 08/07/13	Date:	Date:	N/A
Rev A	Date	Change	Revised by
		New Issue	KJ/JLM
			Approved

